



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

646.3713  
Job Sheet 193380



Part No: 646.3713

Job Qty: 20 pcs

Part Name: Gusset



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 4/12/19

Job Tracking No:

Due Date: 5/10/19

Created By: Shannon Hadley

Type: SOLD

Description:

Note: DWG REV A SHEET 4 IPP REV:A 12.10.22 NEW ISSUE DD VERF:JLM

Ship Via:

### Bill of Materials

### Job Routing

| Op No | Operation           | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier   |           | Sign-off   |
|-------|---------------------|--------|------------|----------|-----------|---------|-----------------------|-----------|------------|
|       |                     |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier | Lead Time |            |
| 110   | Waterjet - Flow - 1 | 20 pcs |            | 5/10/19  | 0.00      | 0.80    | Waterjet - Flow       |           | 2/19/22/14 |
| 120   | QC 2                | 20 pcs |            | 5/10/19  | 0.00      | 0.00    | QC 2 - 1              |           |            |
|       |                     |        |            |          |           |         | QC 2 - 12             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 14             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 17             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 19             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 2              |           |            |
|       |                     |        |            |          |           |         | QC 2 - 20             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 22             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 23             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 25             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 32             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 33             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 35             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 39             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 4              |           |            |
|       |                     |        |            |          |           |         | QC 2 - 40             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 44             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 45             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 48             |           | 2/19/22/14 |
|       |                     |        |            |          |           |         | QC 2 - 49             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 50             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 51             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 52             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 57             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 62             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 63             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 8              |           |            |
|       |                     |        |            |          |           |         | QC 2 - 66             |           |            |
|       |                     |        |            |          |           |         | QC 2 - 64             |           |            |



Container No: S190438



Part: 646.3713

Job No: 193380

Serial No/Batch: S190438

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 07/15/19

|                                   |           |         |           |                             |                                                |
|-----------------------------------|-----------|---------|-----------|-----------------------------|------------------------------------------------|
| 130 QC 8                          | 20<br>pcs | 5/10/19 | 0.00 0.00 | QC 2 - 65                   |                                                |
|                                   |           |         |           | QC 2 - 5                    |                                                |
|                                   |           |         |           | QC 2 - 71                   |                                                |
|                                   |           |         |           | QC 8 - 12                   |                                                |
|                                   |           |         |           | QC 8 - 14                   |                                                |
|                                   |           |         |           | QC 8 - 17                   |                                                |
|                                   |           |         |           | QC 8 - 20                   |                                                |
|                                   |           |         |           | QC 8 - 25                   |                                                |
|                                   |           |         |           | QC 8 - 3                    |                                                |
|                                   |           |         |           | QC 8 - 32                   |                                                |
|                                   |           |         |           | QC 8 - 33                   |                                                |
|                                   |           |         |           | QC 8 - 35                   |                                                |
|                                   |           |         |           | QC 8 - 39                   |                                                |
|                                   |           |         |           | QC 8 - 4                    |                                                |
|                                   |           |         |           | QC 8 - 44                   |                                                |
|                                   |           |         |           | QC 8 - 45                   |                                                |
|                                   |           |         |           | QC 8 - 49                   |                                                |
|                                   |           |         |           | QC 8 - 58                   |                                                |
|                                   |           |         |           | QC 8 - 8                    |                                                |
|                                   |           |         |           | QC 8 - 9                    |                                                |
|                                   |           |         |           | QC 8 - 68                   |                                                |
|                                   |           |         |           | QC 8 - 67                   |                                                |
|                                   |           |         |           | QC 8 - 1 (A)                |                                                |
|                                   |           |         |           | QC 8 - 47                   |                                                |
|                                   |           |         |           | QC 8 - 40                   |                                                |
|                                   |           |         |           | QC 8 - 52                   |                                                |
|                                   |           |         |           | QC 8 - 23                   |                                                |
| 140 Small Fab - Brake NC - B4B    | 20<br>pcs | 5/10/19 | 0.09 2.00 | Small Fab - Brake - 1 - B4B | DAS<br>30<br>9-89 JUN 27 2019 40               |
|                                   |           |         |           | Small Fab - Brake - 2 - B4B |                                                |
|                                   |           |         |           | Small Fab - Brake - 3 - B4B |                                                |
| 150 QC 5                          | 20<br>pcs | 5/10/19 | 0.00 0.00 | QC 5 - 10                   |                                                |
|                                   |           |         |           | QC 5 - 12                   |                                                |
|                                   |           |         |           | QC 5 - 17                   |                                                |
|                                   |           |         |           | QC 5 - 18                   |                                                |
|                                   |           |         |           | QC 5 - 19                   |                                                |
|                                   |           |         |           | QC 5 - 22                   |                                                |
|                                   |           |         |           | QC 5 - 24                   |                                                |
|                                   |           |         |           | QC 5 - 3                    |                                                |
|                                   |           |         |           | QC 5 - 43                   |                                                |
|                                   |           |         |           | QC 5 - 49                   |                                                |
|                                   |           |         |           | QC 5 - 51                   |                                                |
|                                   |           |         |           | QC 5 - 58                   |                                                |
|                                   |           |         |           | QC 5 - 68                   |                                                |
|                                   |           |         |           | QC 5 - 9                    |                                                |
|                                   |           |         |           | QC 5 - 50                   |                                                |
|                                   |           |         |           | QC 5 - 30                   |                                                |
|                                   |           |         |           | QC 5 - 40                   |                                                |
| 160 Outsource - 4 - Anodize       | 20<br>pcs | 5/10/19 |           | ATG001-VC 5                 | DAS<br>30<br>9-89 JUN 27 2019 40<br>2019-06-28 |
| 170 Packaging 2-1 - Receive - B4B | 20<br>pcs | 5/10/19 | 0.00 0.00 | Packaging 2 - 1 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 2 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 3 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 5 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 4 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 6 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 7 - B4B       |                                                |
|                                   |           |         |           | Packaging 2 - 8 - B4B       |                                                |





|                |           |         |           |                        |             |
|----------------|-----------|---------|-----------|------------------------|-------------|
|                |           |         |           | Packaging 3 - 15 - B4B |             |
|                |           |         |           | Packaging 3 - 16 - B4B |             |
|                |           |         |           | Packaging 3 - 17 - B4B |             |
|                |           |         |           | Packaging 3 - 18 - B4B |             |
|                |           |         |           | Packaging 3 - 19 - B4B |             |
|                |           |         |           | Packaging 3 - 20 - B4B |             |
|                |           |         |           | Packaging 3 - 21 - B4B |             |
|                |           |         |           | Packaging 3 - 22 - B4B |             |
|                |           |         |           | Packaging 3 - 23 - B4B | PC CCK 104  |
|                |           |         |           | Packaging 3 - 24 - B4B |             |
|                |           |         |           | Packaging 3 - 25 - B4B |             |
|                |           |         |           | Packaging 3 - 26 - B4B |             |
|                |           |         |           | Packaging 3 - 27 - B4B |             |
|                |           |         |           | Packaging 3 - 28 - B4B |             |
|                |           |         |           | Packaging 3 - 29 - B4B |             |
|                |           |         |           | Packaging 3 - 30 - B4B |             |
|                |           |         |           | Packaging 3 - 31 - B4B |             |
|                |           |         |           | Packaging 3 - 32 - B4B |             |
|                |           |         |           | Packaging 3 - 33 - B4B |             |
|                |           |         |           | Packaging 3 - 34 - B4B |             |
|                |           |         |           | Packaging 3 - 35 - B4B |             |
|                |           |         |           | Packaging 3 - 36 - B4B |             |
| 220 QC 21 - SA | 20<br>pcs | 5/10/19 | 0.00 0.00 | QC 21 - SA - 21        |             |
|                |           |         |           | QC 21 - SA - 70        | JUL 16 2019 |
|                |           |         |           | QC 21 - SA - 53        |             |

Part Op 110 - 1-Cut as per Dwg  
 Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB)  
 130 - (QC8- Inspect parts - second check)  
 140 - (Bend/Assemble as per dwg)  
 150 - (QC5- Inspect part completeness to step on W/O)  
 160 - Issue P/O to ATG : 43880 Hard Anodize, Color Black and Prime as per Dwg 646.3700  
 170 - (Receive & Inspect for Damage & Mat'l Certs)  
 180 - (QC5- Inspect part completeness to step on W/O)  
 210 - Identify as per dwg & Stock Location: \_\_\_\_\_) \*\*\*IDENTIFY AS PER APICAL MPP-120 BY STAMPING THE P# AND REV\*\*\*  
 220 - (QC21- Final Inspection - Work Order Release)

| Job BOM      |                    |                     |                         |           |
|--------------|--------------------|---------------------|-------------------------|-----------|
| Part / Item  | Component Name     | Quantity            | Operation               | Container |
| M6061T6S.063 | 6061-T6 .063 Sheet | 5.9800 sf (.299 ea) | 110-Waterjet - Flow - 1 | S176525   |

| Job Allocations         |                |          |           |           |
|-------------------------|----------------|----------|-----------|-----------|
| Operation               | Component Part | Required | Inventory | Allocated |
| 110-Waterjet - Flow - 1 | M6061T6S.063   | 6        | 212       | 0         |

| Part Specifications |             |                  |        |      |                  |
|---------------------|-------------|------------------|--------|------|------------------|
| Spec No             | Description | Target/Tolerance | Limits | Type | Special Comments |
| 1                   | Gusset      | 1Inches ± 0      | 1<br>1 |      |                  |
| 2                   | Gusset      | 2Inches ± 0      | 2<br>2 |      |                  |
| 3                   | Gusset      | 4Inches ± 0      | 4<br>4 |      |                  |
| 4                   | Gusset      | 5Inches ± 0      | 5<br>4 |      |                  |
| 5                   | gusset      | 7Inches ± 0      | 7<br>6 |      |                  |
| 6                   | Gusset      | 3Inches ± 0      | 3<br>3 |      |                  |
| 7                   | Gusset      | 6Inches ± 0      | 6<br>6 |      |                  |
| 8                   | Gusset      | 7Inches ± 0      | 7<br>7 |      |                  |
| 9                   | Gusset      | 0Inches ± 0      | 0<br>0 |      |                  |

Plex 4/12/19 1:27 PM Dart.Hadley.Shannon

Entered: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. \_\_\_\_\_

Route update only ☐

|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |              |                        |  |  |
|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--|--------------|------------------------|--|--|
| Job: _____<br><br>Part No. _____                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 | <b>DISPOSITION</b><br><br>Rework <input type="checkbox"/><br>Scrap <input type="checkbox"/><br>Use-as-is <input type="checkbox"/> | <b>DEPARTMENT/PROCESS</b><br><br><div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/><br/>           Machining <input type="checkbox"/><br/>           Large Fab <input type="checkbox"/> </div> <div>           Cross tube <input type="checkbox"/><br/>           Small Fab <input type="checkbox"/><br/>           Finishing <input type="checkbox"/> </div> <div>           Eng. (Non-AW) <input type="checkbox"/><br/>           Prod. Eng. Coord. <input type="checkbox"/><br/>           Rec/Store/Packaging <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/><br/>           Water Jet <input type="checkbox"/><br/>           Supplier <input type="checkbox"/><br/>           Quality <input type="checkbox"/> </div> </div>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |  |              |                        |  |  |
| Date :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Sequence #:                                                                                                                       | QTY Affected :                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                          |  | MRB (QS1042) |                        |  |  |
| Description Work Order Deviation                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                 |                                                                                                                                   | Disposition                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |  |              | Completed By           |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |              | Lead hand / Supervisor |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |              |                        |  |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |              | QC / QA Coordinator    |  |  |
| <b>Root Cause</b><br><br><div style="display: flex; flex-direction: column; align-items: flex-start;"> <div>Operator <input type="checkbox"/></div> <div>Manufacturing Process <input type="checkbox"/></div> <div>Equip/Tooling <input type="checkbox"/></div> <div>Handling/Presservation <input type="checkbox"/></div> <div>Material <input type="checkbox"/></div> <div>Product Improvement <input type="checkbox"/></div> <div>Process Improvement <input type="checkbox"/></div> <div>Human Factors <input type="checkbox"/></div> </div> |                                                                                                                                   | <b>FAULT CATEGORY</b><br><br><div style="display: flex; flex-wrap: wrap;"> <div style="width: 50%;"> <input type="checkbox"/> Pressure/Forced<br/> <input type="checkbox"/> Bending<br/> <input type="checkbox"/> Crushing<br/> <input type="checkbox"/> Cracks<br/> <input type="checkbox"/> Crimp/Kink/Ripple/Wave/Twist<br/> <input type="checkbox"/> Marks/Chatter<br/> <input type="checkbox"/> Mislabeled         </div> <div style="width: 50%;"> <input type="checkbox"/> Contamination<br/> <input type="checkbox"/> Misaligned/off center<br/> <input type="checkbox"/> BOM/Route<br/> <input type="checkbox"/> Broken/Damage/Defect<br/> <input type="checkbox"/> Incomplete/Unclear Instructions<br/> <input type="checkbox"/> Drill Holes<br/> <input type="checkbox"/> Fit/Function         </div> <div style="width: 50%;"> <input type="checkbox"/> Power Loss/Surge<br/> <input type="checkbox"/> Folio/Program<br/> <input type="checkbox"/> Grain Direction<br/> <input type="checkbox"/> Weld<br/> <input type="checkbox"/> Wrong Stock Pulled<br/> <input type="checkbox"/> Out of Sequence<br/> <input type="checkbox"/> Off-set/Set-up         </div> <div style="width: 50%;"> <input type="checkbox"/> Positioned Wrong<br/> <input type="checkbox"/> Outside Tolerance<br/> <input type="checkbox"/> Drawing<br/> <input type="checkbox"/> Finish<br/> <input type="checkbox"/> Part Lost/Missing<br/> <input type="checkbox"/> Misread         </div> </div> |  |              |                        |  |  |
| Other/Details:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                                                                                                                                   |                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |  |              |                        |  |  |



## FIRST ARTICLE INSPECTION CHECKLIST

11.06.14

H:\FORMS\Quality Assurance\approved QA\FAI revE



Container No: S190438



Part: 646.3713

Job No: 193380

Serial No/Batch: S190438

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.  
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Hawkesbury, ON K6A 1K7  
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TEL: 1 613 632-6200  
Email: sales@dartaero.com  
www.dartaerospace.com

Date: 06/14/19





Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB043880



**Supplier:** ATG001-VC  
A.T.G. Industries Inc  
731 INDUSTRIELLE ROAD  
ROCKLAND  
ON  
K4K 1T2 Canada  
Phone: 613-446-4544  
Fax: 613-446-4556

**Attention:** Lalande, Marc-Andre

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB043880

**PO Date:** 6/28/19

**Due Date:** 7/19/19

**Purchase Order  
Revision:**

**Revision Date:**

**Ship-To Contact:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2019-07-05

### Items

| Line Item | Job    | Part                    | Description                                                                                                                                                                        | Status   | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price |
|-----------|--------|-------------------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------|---------|----------|----------------|-------------------|---------|------------------|----------------|
| 1         | 196018 | 646.3110                | Channel<br>: Various STC's<br>Issue P/O to ATG :<br>1- Hard<br>Anodize Black and Prime<br>as per Dwg 646.3100                                                                      | Firmed - |         | 7/19/19  | 20 pcs         | 0 pcs             | 20 pcs  | \$11.99/pcs      | \$239.80       |
| 2         | 193380 | 646.3713                | Gusset<br>: Various STC's<br>Issue P/O to ATG :<br>Hard Anodize, Color Black<br>and Prime as per Dwg<br>646.3700                                                                   | Firmed - |         | 7/19/19  | 20 pcs         | 0 pcs             | 20 pcs  | \$17.09/pcs      | \$341.80       |
| 3         | 196619 | RBEL133M-<br>6201-101-7 | Rod End<br>-Issue P/O;<br>-ANODIZE COLOR<br>CLEAR, PER IAW MIL-A-<br>8625F TYPE 2 CLASS 1,<br>Water sealant<br>-Material type; 6061T6<br>-Certificate of Conformity is<br>required | Firmed - |         | 7/19/19  | 8 pcs          | 0 pcs             | 8 pcs   | \$5.09/pcs       | \$40.72        |
| 4         | 192397 | D4824-1                 | Upper Cutter Mount<br>: Various STC's<br>Issue P/O:<br>Black Anodize as per Dwg<br>D4824 PRIME AS PER<br>DWG, SEE NOTE #2                                                          | Firmed - |         | 7/19/19  | 8 pcs          | 0 pcs             | 8 pcs   | \$14.74/pcs      | \$117.92       |
| 5         | 193142 | 646.3714                | Gusset<br>: Various STC's<br>Issue P/O to ATG :<br>Hard Anodize, Color Black<br>and Prime as per Dwg<br>646.3700 Rev. A                                                            | Firmed - |         | 7/19/19  | 24 pcs         | 0 pcs             | 24 pcs  | \$17.09/pcs      | \$410.16       |

Plex 7/5/19 12:58 PM Dart.Guerin.Kimberley



Dart Aerospace Ltd.  
1270 Aberdeen St  
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K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB043880



| Items           |        |                 |                                                                                                                                                                                                            |        |         |          |                |                   |         |                         |                |
|-----------------|--------|-----------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|-------------------------|----------------|
| Line Item       | Job    | Part            | Description                                                                                                                                                                                                | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD)        | Extended Price |
| 6               | 196714 | RBT18700-101-27 | Handle Ends<br>-Issue P/O;<br><br>-ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant<br>-Material type; Aluminum<br>-Certificate of Conformity is required                               | Firmed | -       | 7/19/19  | 4 pcs          | 0 pcs             | 4 pcs   | \$5.09/pcs              | \$20.36        |
| 4 X JUL 15 2019 |        |                 |                                                                                                                                                                                                            |        |         |          |                |                   |         |                         |                |
| 7               | 196512 | SWA6A-800B      | Connector Bushing (Outsource process- Anodize per QSI017 4.1.10.1)<br>-Issue P/O to ATG:<br>-ANODIZE COLOR CLEAR, PER IAW MIL-A-8625F TYPE 2 CLASS 1 WATER SEAL<br>- Certificate of Conformity is required | Firmed | -       | 7/19/19  | 28 pcs         | 0 pcs             | 28 pcs  | \$5.09/pcs              | \$142.52       |
|                 |        |                 |                                                                                                                                                                                                            |        |         |          |                |                   |         | Grand Total: \$1,313.28 |                |

### Order Notes

Procurement Quality Clauses  
A005 right of entry  
A012 chemical and physical test report  
A016 personnel qualification  
A017 raw material identification (as applicable)

A022 Apical Processing  
A024 process certifications  
A026 certification of material conformance

A041 quality management system  
A042 dart notification by supplier  
A043 retention of quality documents

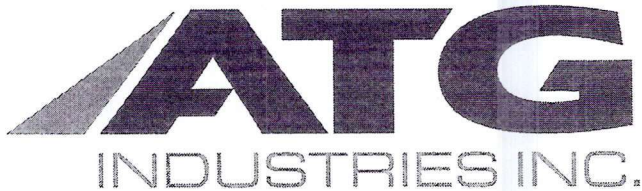
A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Plex 7/5/19 12:58 PM Dart.Guerin.Kimberley





A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

## Pack List

Number: 918182

Date: 11-Jul-19

### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms      |                                                                                                                                                                                                                                                              | Ship Via     |                                    |
|------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------|------------------------------------|
|            |                                                                                                                                                                                                                                                              | ATG Delivery |                                    |
| Quantity   | Description                                                                                                                                                                                                                                                  |              |                                    |
|            | Please reference this document's Pack List number on all correspondences regarding this shipment. If you have any questions, please contact us.                                                                                                              |              |                                    |
| ✓ 20<br>ea | Part: 646.3110 ✓<br>Channel<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 25393<br>PO: POHB043880 ✓ |              | Rev: NC<br><br><br><br><br>Line: 1 |
| ✓ 20<br>ea | Part: 646.3713 ✓<br>Gusset<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 25394<br>PO: POHB043880 ✓  |              | Rev: A<br><br><br><br><br>Line: 2  |
| ✓ 8<br>ea  | Part: RBEL133M-6201-101-7 ✓<br>Rod End<br>Anodize per MIL-A-8625F, Type II, Class1, Clear, .0004-.0010" (.4 - 1 mils)<br>Job: 25395<br>PO: POHB043880 ✓                                                                                                      |              | Rev:<br><br><br><br><br>Line: 3    |
| ✓ 8<br>ea  | Part: D4824-1 ✓<br>Upper Cutter Mount<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0001-.0002" (1 - 2 mils) per drawing.                           |              | Rev: A                             |

JUL 16 2019

RECEIVED

JUL 11 2019

DAVE AEROSPACE

Made in Canada.

JUL 16 2019

**RECEIVED**

JUL 11 2019

**DART AEROSPACE LTD.**

Made in Canada.



A.T.G. Industries Inc.  
760 Industrielle Street  
Rockland, ON K4K 1T2  
Canada

Ph: (613) 446-4544

Fax: (613) 446-4556

### Pack List

Number: 918182

Date: 11-Jul-19

#### To

Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

#### Ship To

Patrick Lussier  
Dart Aerospace Ltd  
1270 Aberdeen St  
Hawkesbury, ON K6A 1K7

Ph: 613 632-9577

Fax: 613 632-1053

Ph: 613 632-9577

Fax: 613 632-1053

| Terms                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                     |                                                                                                                                                                                                                                                             | Ship Via                          |  |
|---------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------------------------|--|
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           |                                                                                                                                                                                                                                                             | ATG Delivery                      |  |
| Quantity                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                  | Description                                                                                                                                                                                                                                                 |                                   |  |
|                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                           | Job: 25396<br>PO: POHB043880                                                                                                                                                                                                                                | Line: 4                           |  |
| ✓ 21<br>ea                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                | Part: 646.3714 ✓<br>Gusset<br>Hard Black Anodize per MIL-A-8625F, Type III, Class2, .0005-.0045" (.5 - 4.5mils)<br>Prime per MIL-PRF-23377, Type I, Class N (Customer Supplied), .0006-.0009" (.6 - .9 mils) per drawing.<br>Job: 25397<br>PO: POHB043880 ✓ | Rev: A<br><br><br><br><br>Line: 5 |  |
| <p>CERTIFICATE OF CONFORMANCE</p> <p>A.T.G Industries Inc. certifies that all items in this shipment conform to the requirements.</p> <p>Date: <u>JUL 11 2019</u></p> <p>Certified Signature: <u>/</u></p> <p>Receiver Signature: _____</p> <p>A.T.G Industries Inc. is AS9100 Registered and Nadcap Chemical Processing Accredited.</p> <p>Note: This Packing Slip may contain parts that have been PLATED. Items that are plated may be subject to natural tarnishing and it is suggested that they be inspected within 24 hours of receipt.</p> <p>Made in Canada.</p> |                                                                                                                                                                                                                                                             |                                   |  |